

MATERIAL TEST DATA

TRP COMPOUND REFERENCE N°: T104

Customer Reference TRPlastTM 641 – FDA Compliant

POLYMER TYPE: Perfluoroelastomer (FFKM)

DESCRIPTION:

This white FDA 21CFR177.2600 compliant material provides excellent temperature resistance up to $+240^{\circ}C$ ($+464^{\circ}F$) and has similar chemical resistance to that of PTFE but with elastomeric properties comparable to standard fluorocarbon rubbers.

Along with all our $TRPlast^{TM}$ range, this grade is suitable for use in a wide range of applications where other polymers are not suitable.

TYPICAL PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUES	TEST STANDARD	
HARDNESS (IRHD)	70 IRHD	ISO 48	
TENSILE STRENGTH (Mpa)	14 MPa	ISO 37	
MODULUS @ 100% (Mpa)	8.60 MPa	ISO 37	
ELONGATION @ BREAK (%)	195 %	ISO 37	
TEAR STRENGTH (N/mm)	33.8 N/mm	ISO 34	
SPECIFIC GRAVITY	2.44	ISO 2781	
72 HRS COMPRESSION SET	22 %	ASTM D1414	
@ 204°C UNDER 25 % STRAIN			

CHEMICAL RESISTANCE

- 1. Suitable, little or no effect.
- 2. Minor to moderate effect, not maximum resistance.
- 3. Moderate to severe effect may be useful in some limited applications.
- 4. Unsuitable and not recommended severe effect.

Chemical Group	Rating			
Aromatics / Aliphatic oils	1			
Acids	1			
Alkalis	1			
Alcohol's	1			
Aldehydes	1			
Amines	1			
Ethers	1			
Ethylene Oxide	1			
Esters	1			
Ketones	1			
Propylene Oxide	1			
Steam / Hot Water	1			
Strong Oxidisers	1			
More detailed information available upon request				

DATA SHEET:	ISSUE DATE:	ISSUE Nº:	ISSUED BY:	
GM84	10/01/2002	1		A.T.